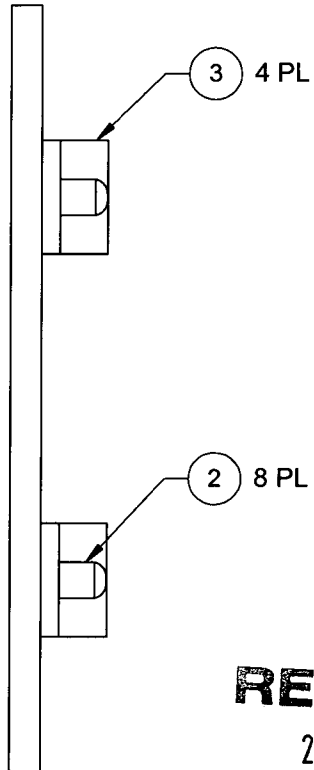
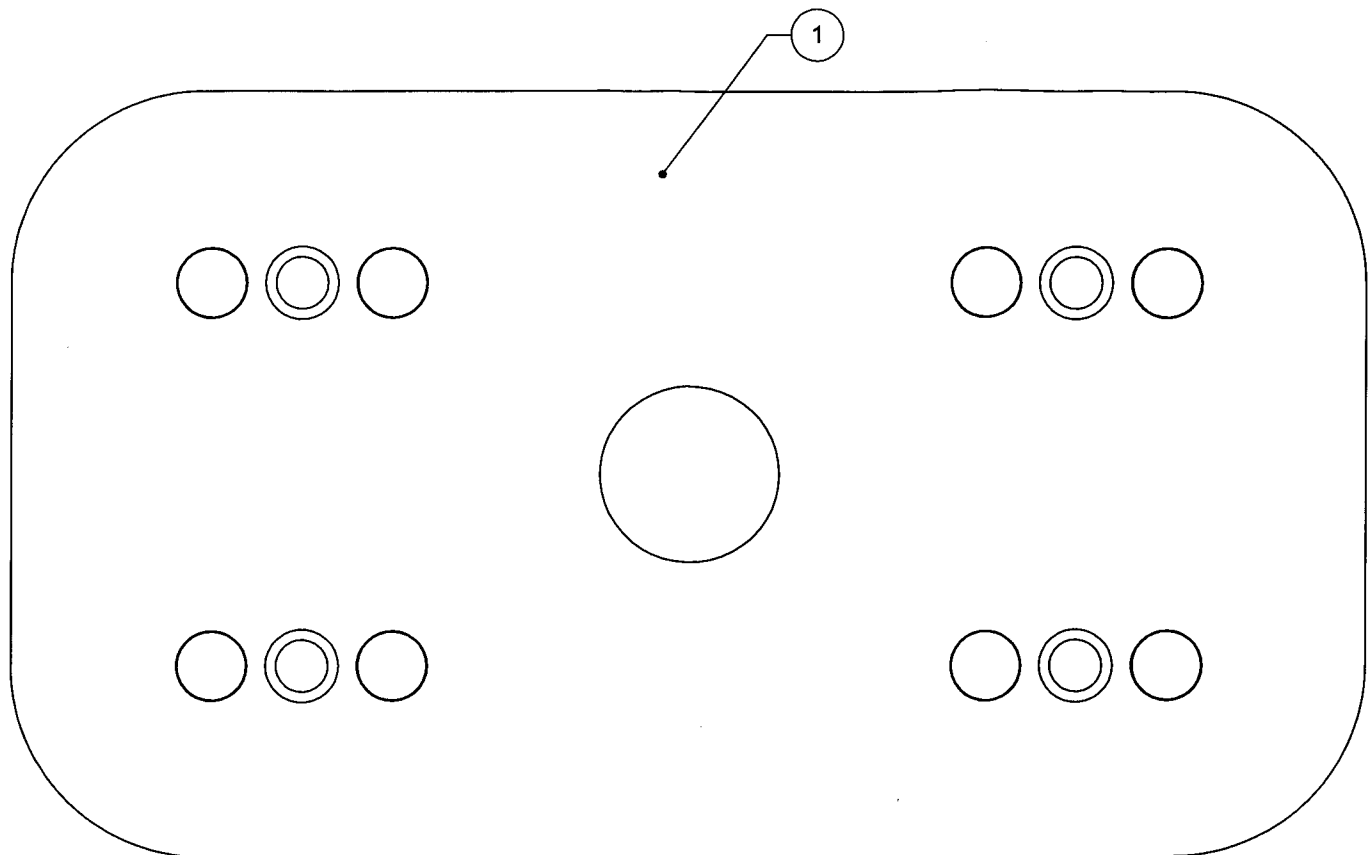


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5092-041	DOUBLER ASSY
1	1	D5092-1	DOUBLER
2	8	MS20426AD3-4	RIVET, SOLID, CSK
3	4	MS21069L08	NUT PLATE, SELF-LOCKING



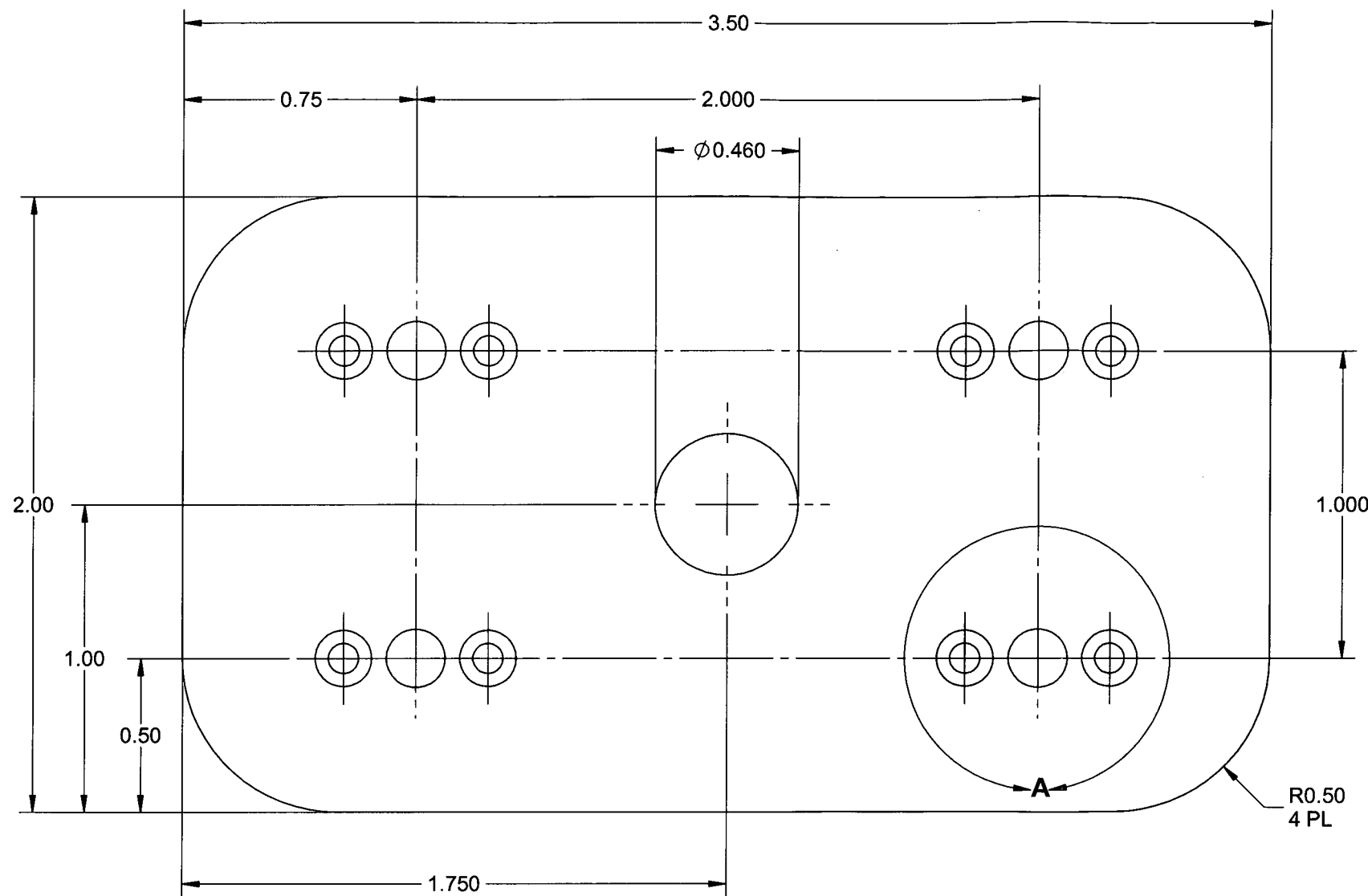
D5092-041 DOUBLER ASSY

RELEASED
2015 MAR 26
A.P. ECN 15-554

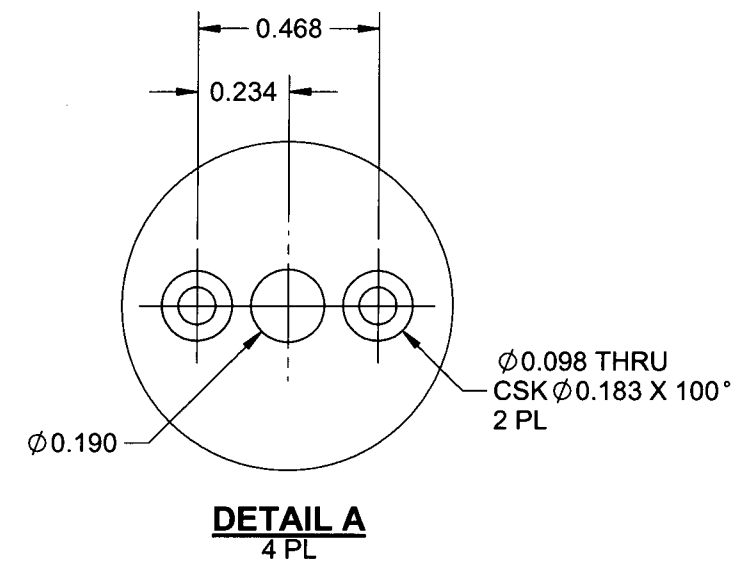
- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.1
7) WEIGHT: 0.05 lbs

C	CORRECTED DRAFTING ERROR IN SHEET 3. D5092-3 WAS D5092-1 (ZN A5-3).		AK	15.03.02
B	MODIFIED DESIGN TO FACILIATE SIMPLER INSTALLATION OF CONTROL CABLE.		ML	14.07.07
A	NEW ISSUE		ML	14.04.03
REV.	DESCRIPTION		BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AK			
CHECKED	RF	DRAWING NO.		REV. C
MFG. APPR.	DD	D5092		SHEET 1 OF 3
APPROVED	HS	TITLE		SCALE
DE APPR.	DS	DOUBLER		NTS
DATE	15.03.02	COPYRIGHT © 2014 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

APPROVED



D5092-1 DOUBLER



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2015 MAR 26

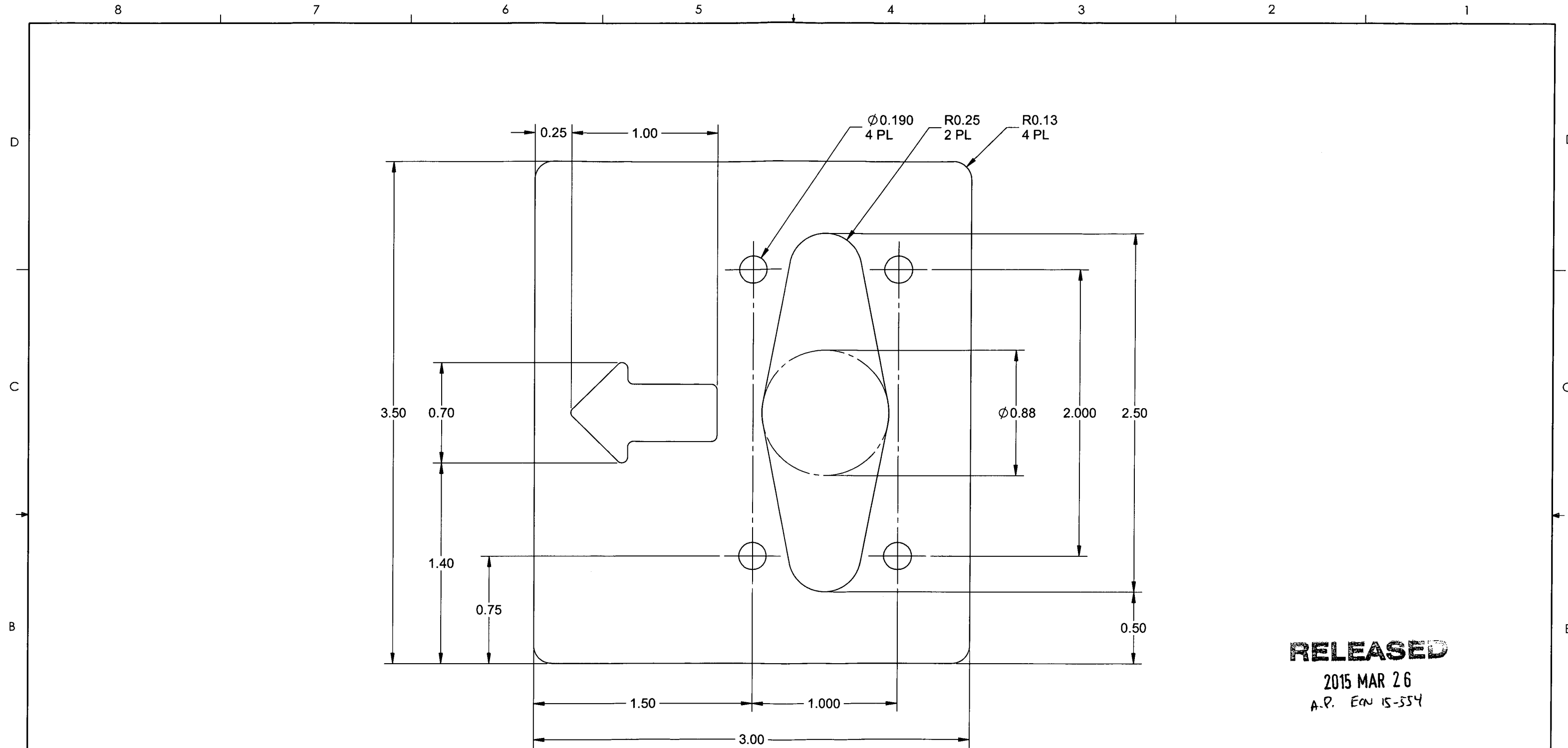
A.P. ECN 15-554

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.080 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR PER AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.080
- 2) FINISH: ANODIZE BLACK OER MIL-A-8625, TYPE II, CLASS II
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

APPROVED

DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D5092	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	DOUBLER	NTS
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D5092-3 TEMPLATE

RELEASED
2015 MAR 26
A.P. Ecn 15-554

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR PER AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.032
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.1
 - 7) WEIGHT: 0.03 lbs
 - 8) PROFILE ALL NON DIMENSIONED FEATURES PER CAD FILE D5092-3-REVC.DXF
 - 9) GRAIN DIRECTION NOT CRITICAL

APPROVED

DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D5092	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	DOUBLER	NTS
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